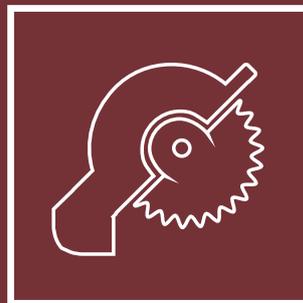
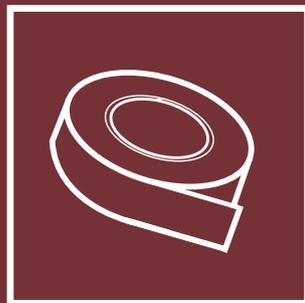
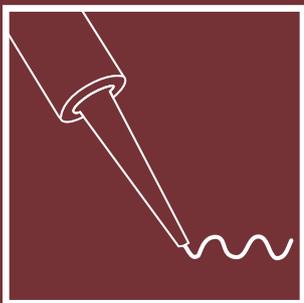


Installation Instructions

for the tile renovation profile
for the clean preformation of the floor



DÖLKEN

W E I M A R

A SURTECO COMPANY

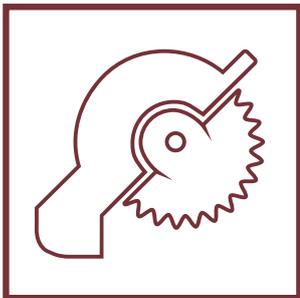
General information

Next to these installation instructions, especially valid for the installation of the above mentioned tile renovation profiles are the specifications of DIN 18365 "Floor covering work," including the relevant comments and explanations, as well as additionally the latest pamphlets "Evaluation and preparation of subfloors – laying of elastic and textile floor coverings, laminates, parquet and wood block paving – heated and unheated floor construction", published by the Bundesverband Estrich und Belag e.V. (BEB) (Federal Association of Screeds and Coverings), as well as the TKB pamphlet No. 8 –

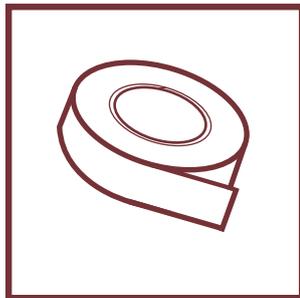
"Evaluation and preparation of subfloors for floor covering and parquet work", published by the Technische Kommission Bauklebstoffe (TKB) (Technical Commission for Construction Adhesives) in the latest versions respectively. Further to be observed are the recognised rules of the branch/ technology and the working recommendations of the respective floor covering manufacturer. With the selection and fitting of the profiles, the type of subfloors, the intended utilisation and especially the circumstances on the site are to be considered.

Tools for fitting

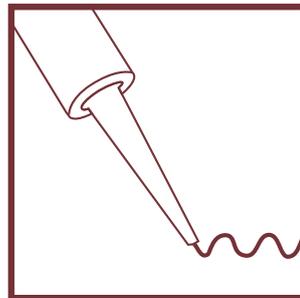
For the fitting you need:



cross-cut saw



**masking tape or
superglue**

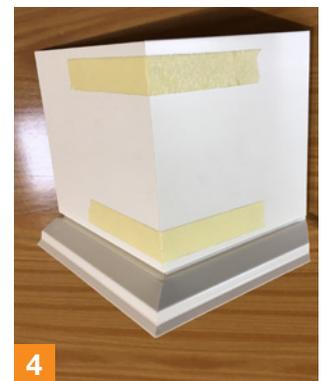


**profile cartridge
adhesive or silicone**

Installation

Cutting of tile renovation profile

- 1** The profile is cut with a saw in the requested length. The use of an electric cross-cut miter saw is recommended. The electric cross-cut miter saw must have a minimum cut-height of at least 120mm. We recommend to prepare so-called shingle-woods for the cutting of exact miters.
- 2** These should have the following dimensions:
Height: 80mm
Thickness: at least 20mm
Length: 25cm (adapted to the respective stop of the cross-cut saw)
- 3** In addition, we recommend a commercially available second adhesive or crepe tape for fixing the outer / inner corners and end caps for assembly.
- 3** Outer corner miter sawn and fixed before gluing
- 4** Internal corners sawn with miter and fixed to the back before gluing
- 5** Fixation of the cutting edges with second adhesive



Possibilities of fitting

Gluing

- 1 For Döllken tile renovation profiles we recommend using a profile strip glue (cartridge adhesive) with quick adhesive strength.

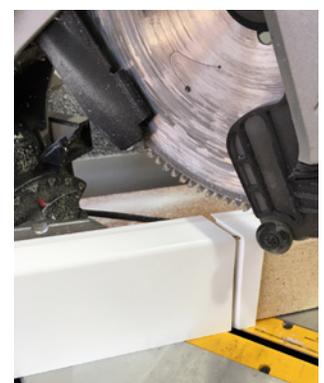
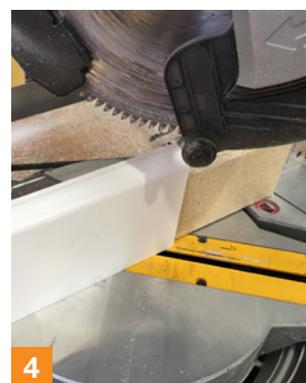
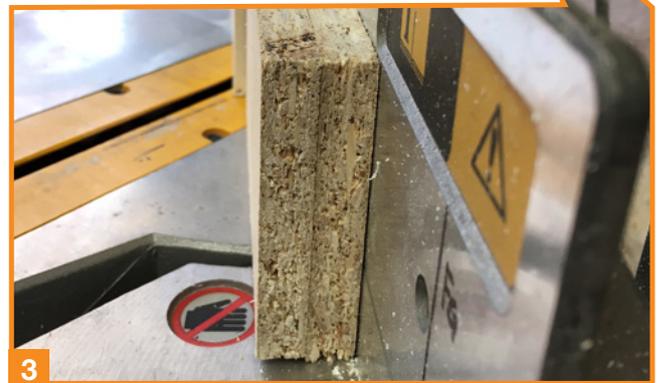
The adhesive surfaces have to be dry, clean and free from grease. Loose wall surfaces like wall-papers, paints or the like are not suitable for underground for gluing the profiles.

In any case before fitting, the current glue recommendation and fitting instructions of the manufacturers must be obtained.



Make the inside corners and outside corners

- 1** The so-called shims are fixed to the existing stop of the miter saw. A double-sided adhesive tape can be used for this purpose.
- 2** The so-called shims are fixed on both sides with a pre-machined miter to the cutting edge.
- 3** Now the respective angles can be adjusted on the crosscut miter saw.
- 4** Afterwards, the tile renovation profile is placed standing with the back against the stop / insert wood and the miter saw.



Make of end-caps

- 1 The end caps are mitred with the miter saw. Then the short side of the wall is cut straight and the cutting edges fixed with a second adhesive.



Next to these installation instructions, especially valid for the installation of the above mentioned tile renovation profiles are the specifications of DIN 18365 "Floor covering work," including the relevant comments and explanations, as well as additionally the latest pamphlets "Evaluation and preparation of subfloors – laying of elastic and textile floor coverings, laminates, parquet and wood block paving – heated and unheated floor construction", published by the Bundesverband Estrich und Belag e.V. (BEB) (Federal Association of Screeds and Coverings), as well as the TKB pamphlet No. 8 – "Evaluation and preparation of subfloors for floor covering and parquet work", published by the Technische Kommission Bauklebstoffe (TKB) (Technical Commission for Construction Adhesives) in the latest versions respectively. Further to be observed are the recognised rules of the branch / technology and the

working recommendations of the respective floor covering manufacturer. With the selection and fitting of the profiles, the type of subfloors, the intended utilisation and especially the circumstances on the site are to be considered.

Concerning the flatness, the tolerances of DIN 18202 „Tolerances in Building Construction“ in Table 3, line 3 are valid as in the case of flooring work. The climatic conditions should not be below 18 degrees Celsius and not above 23 degrees Celsius. These requirements apply both to the storage, acclimatization and installation of the skirting boards

Final remarks

All Döllken profiles underlie a careful quality control. It is necessary that the profiles are immediately examined after delivery. After cut/fitting, complaints which were discernable before cut/fitting cannot be recognised. Should you nevertheless have a reason to complain, please give your wholesaler/ Döllken staff a preferably 1 m long strip with signature on the back of the objected goods and the top label of the packaging.

In addition, please observe the following advice:

- Acclimatisation: the profiles have to be stored 24 hours before being fitted, lying flat on a flat surface in at least 18°C and at the most 23°C for acclimatisation. If the acclimatisation is insufficient, the profile can come off the wall due to expanding. In case of unfavourable climatic spatial relations or wall properties, concerns must be declared to the customer/ building owner and the duty of notification is to be carried out.

Döllken Weimar GmbH, quality assurance
www.doellken-weimar.de

With the publication of this issue, all the previous ones lose their validity.
last edited: may 2017